

CAUTION: The information on this document is the property of BHARAT HEAVY ELECTRICALS LTD. It must not be used directly or indirectly in any way detrimental to the interest of the company.

ALL DIMENSIONS ARE IN MILLIMETRES

REV	DATE	ALTERED	C.M.KARTHIK
01	26.11.15	APPROVED	M.MANOHARAN
NOTE NUMBER 07 IS REVISED			
REVISION THUS MARKED 			

12.5

NOTES:

01 DESIGN PRESSURE (KG/SQ.CM):	275	70
02 DESIGN TEMPERATURE(DEG.C) :	568	596

03 HARD PUNCH "F91" AT PLACE MARKED WITH *

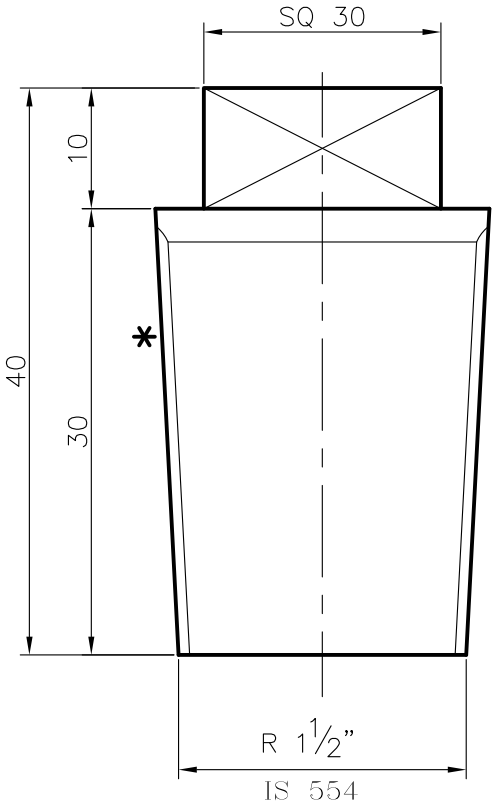
04 FINISHED COMPONENT CODE IS 925167310000

05 ALTERNATE/SUITABLE SIZE OF SA182 F91 FORGING CAN ALSO BE USED.

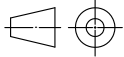
06 FOLLOW TDC: TDG:104, REV.03

 07 RAW MATERIAL CODE OF EITHER 153394050000 OR 153394040000 CAN ALSO BE USED

08 ALL SHARP CORNERS ARE TO BE ROUNDED OFF.



	ROD ϕ 80 ; L=40			A		0	500
VAR NO.	DESCRIPTION	STD	MATL. CODE	A	UNIT	UNIT.WT.(Kg)	
			MATL. SPECN.	C	DI	QTY.	

 BHARAT HEAVY ELECTRICALS LIMITED PIPING CENTRE CHENNAI 600 017			DRN	KONDAPA	SIGN	DATE	NO. OF VAR	
			CHD	KONDAPA		03.12.13		
			APPD	R.SESHAGIRI		03.12.13		
DEPT	GRADE OF UNTOL. DIM		SCALE	WEIGHT (KG).	REF. TO ASSY./OLD DRG.		ITEM NO.	NO. OF ITEMS
CODE	C / M / F		N.T.S	0.500				
TITLE				CARD CODE	DRAWING NO.			REV
SCREW PLUG RC 1.5" SA 182 F91				U 01	4-80-300-77568			01